



Where no knee are filled stiffeners are to be sniped as shown.

**Welding:**  
 Frames to shellplating : Δ36 78/226  
 Beams to deckplating : Δ35 78/226  
 Beams to tanktop : Δ35 78/226  
 Stiffeners to bulkhead : Δ35 78/226  
 Where intermittent fillet welding are used, 300 mm double continuous at ends. All other welding Δ32

**Materials:**  
 Grade A steel with BV. certificate.

**General:**  
 Beams-girder: Flanges of beams to be slotted for web of girders. Web of girders to be slotted for web of beams.

Frames-girder: In doublebottom, flanges of frames to be slotted for web of girders. Web of girders to be slotted for web of frames.

Floors-girder: Floors to be slotted for web of girders. Flanges of girders to be intercolstral between floors.

Drawing altered in accordance with letter from BV of 27.6.1974 + 12.7.1974.

Section frame 15 1/2 - 25 1/2	Dato 4-8-74.
	Skala 1:25
	Tegn. nr. P126-22C
Skibsb. O.S. Knudsen, Møgelgårdsvej 22. 8520 Lystrup. Tlf. 06-221053, 221133	